Amendment Dated: July 14, 2005

Reply to Office Action Dated: May 16, 2005

# Amendments to the Specification:

Please replace the revised Specification beginning on page 1, line 1, with the following amended Specification to include the Parts List (note that the title only requires underlining):

# PRINTING APPARATUS AND METHOD WITH IMPROVED CONTROL OF HUMIDITY AND TEMPERATURE

#### **CROSS REFERENCE TO RELATED APPLICATIONS**

This application is related to U.S. application serial number filed by the same inventors on even date herewith and entitled "Printing Apparatus and Method With Improved Control of Airflow." Application Serial No. 10/721,975, filed on November 25, 2003, in the names of Robert M. Peffer et al., entitled: PRINTING APPARATUS AND METHOD WITH IMPROVED CONTROL OF AIRFLOW.

#### FIELD OF THE INVENTION

The present invention relates to printer or copier apparatus and methods and more particularly to the control of temperature and humidity in the apparatus.

#### **BACKGROUND OF THE INVENTION**

In printing apparatus generally and more particularly of interest to electrophotography or xerography, there is a need to provide control of temperature and humidity within the copier or printer machine in order to provide for optimum performance and ensure image quality. Heretofore, control of temperature and/or humidity was provided by employing individual sensors for each of humidity and temperature in the machine and controlling temperature of the certain component that was particularly critical, such as a photoconductor or xerographic imaging drum or belt, and controlling humidity at a different locations such as at the development station. Each is controlled to a particular set point. A problem with such an approach is that it is relatively energy inefficient and thus increases cost of production and

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operation of the machine. The other large printing machines employ expensive refrigeration units, which also adds to the cost and energy use of the machine.

# SUMMARY OF THE INVENTION

The invention is directed to a low-cost solution for control of temperature and humidity in a printer. In accordance with a first aspect of the invention there is provided a printer apparatus comprising a print engine that is operative upon an article to be printed to impart markings upon the article; a sensor for detecting humidity within the printer apparatus; a sensor for detecting temperature within the printer apparatus; and a controller for determining if the detected humidity within the apparatus falls within a range of acceptable humidities and the detected temperature within the apparatus falls within a range of acceptable temperatures wherein the range of acceptable humidities and acceptable temperatures defines an area of set\_points of acceptable humidities and temperatures.

\_\_\_\_\_In accordance with a second aspect of the invention, there is provided a method of controlling conditions in a printer apparatus that includes a print engine that is operative upon an article to print marks upon the article, the method comprising detecting humidity within the printer apparatus; detecting temperature within the printer apparatus; and determining if the detected humidity within the apparatus falls within a range of acceptable humidities and the detected temperature within the apparatus falls within a range of acceptable temperatures wherein the range of acceptable humidities and acceptable temperatures defines an area of set\_points of acceptable humidities and temperatures.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Other objects and advantages will become apparent upon reading the following detailed description and upon reference to the drawings, in which:

Figure FIG. 1 is a front elevation view of a xerographic or electrophotographic printer apparatus or machine that includes the inventive features of the invention;

Figure FIG. 2 is a side elevation view of the printer apparatus of Figure FIG. 1;

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Figure FIG. 3 is a graph illustrating a temperature and relative humidity area of set points for control of temperature and relative humidity in the machine of Figure FIG. 1 in accordance with the invention; and

Figure FIG. 4 is a control diagram illustrating the control elements associated with the printer apparatus of Figure FIG. 1 and in accordance with the invention; and

Figure FIG. 5 is a flowchart illustrating operation of a programmed control for controlling operation of a heater and a mist\_producing device to control temperature and relative humidity within the printer apparatus of Figure FIG. 1 in accordance with the invention.

While the present invention will be described in connection with regard to preferred embodiments, it will be understood that it is not intended to limit the invention to such embodiments. On the contrary, it is intended to cover all alternatives, modifications and equivalents as may be included within the spirit and scope of the invention as defined by the appended claims.

#### **DETAILED DESCRIPTION OF THE INVENTION**

With reference now to Figures FIGS. 1 and 2, there is illustrated an exemplary printer apparatus or machine in this regard shown as an electrophotographic or xerographic reproducing apparatus 10 having an electrophotoconductive engine or module 15. As is well known with regard to such apparatus, an EP processor includes an electrophotoconductive recording member 16 that is uniformly electrostatically charged by a primary charger 14. The uniform electrostatic charge is then image wise modulated or selectively removed using an exposure device such as an LED or laser imaging device 11 or by optical exposure of the electrophotoconductive member to a document. The recording member with the remaining electrostatic charge is selectively developed by an electroscopic toner, from one or more development stations 17 that selectively develops the recording member in accordance with the charge remaining on the recording member. The developed toner image is then transferred to a recording sheet moving along a paper path 27. The recording sheet may be either paper or plastic and may be supplied in the form of a roll of continuous recording sheets or discrete sheets stored in one or more trays 22. The recording sheet with the developed image thereon is then passed through a fusing

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device 28 to fuse the image to the recording sheet. The recording sheet with the fused image thereon may be advanced so as to exit from the machine or collected in a tray or moved along the path 27A in which the sheet is turned over for recording a second image on the opposite side of the recording sheet. The recording member 16 may be in the form of a belt or drum and the toner image on the recording member may be either directly transferred to the recording sheet or one or more images, such as plural color toner images, may be collected on an intermediate transfer drum 19 and then transferred to the recording sheet as a composite multicolor image. Alternatively, the recording sheet may have transferred thereto, different color images to record a multicolor image. A cleaning device 26 may clean remnants of untransferred toner remaining on the recording member to prepare the recording member for recording each image.

Also shown in Figures FIGS. 1 and 2 is an air flow inlet 12 into which cooling air 12 is circulated into the apparatus and introduced from the bottom of the apparatus 10. The air flow then exits at the top of the machine shown in 18. With reference now to Figure FIG. 2 a side elevation view of the apparatus 10 is shown and particularly illustrates in schematic form various components associated with the management of temperature and relative humidity within the apparatus 10. As best seen in Figure FIG. 2 inlet air 12 enters a chamber and then is caused to be filtered by a particulate filter 30 for removal of dust particles and then by an amine filter 35; which, removes amine compounds in the air. The air then passes over a heating coil 75, which heats the air in accordance with an algorithm to be described below. The air\_stream is then subjected to passage through a mist humidifier 55, which includes water for increasing humidity to the air stream entering the EP engine. As may be seen in Figure FIG. 2 the air stream is now positioned at the rear of the machine and is now caused to flow upwardly so as to flow over and provide cooling air to cool one or more electrical control board (s) board(s) 21 which provide electrical control of the EP process and the other components of the apparatus. The electrical control board(s) 21 is/are supported, so as to be vertically upstanding-, by the back cover 23 of the apparatus 10. The board(s) 21 may comprise a spaced series of boards that are spaced to allow air to flow between them. (one One of the boards is cut away to show the flow of air between them). The air stream is then moved transversely of the EP

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process path; i.e., crosswise of the main path of movement or rotation of the belt or drum, to cool or temperature modulate components of the EP process, such as the photoconductive drum or belt 16 and the associated exposure and/or charging stations associated therewith, the intermediate transfer roller 19 and the development station 17. The air stream also collects dust particles and ozone released as a result of the image forming process. The air stream then flows into a duct 37, formed integral with the front cover 24. The front cover is pivotably supported to the housing of the apparatus 10, so as to be openable by the machine operator or a technician for service. Preferably, the air duct 37, being integral with the front cover moves therewith when the front cover is opened. When the front cover door is in the closed position as shown the duct provides a passageway from the median portion of the machine to the top portion of the machine shown by the arrows. In the top portion of the machine the air stream is again subject to a filtration by a coarse filter 36, 36, a fine filter 32, and an ozone filter32a filter 32a before entering the blower 45. This latter filtration protects the blower from contamination by toner collected through movement of the air stream through the machine and also reduces the particulate matter exiting the machine via the air stream. The air stream when exiting the blower 45 is then caused to pass over temperature and relative humidity sensors 38 and then exits the machine or apparatus as exhausted air at 18.

\_\_\_\_The air\_stream path described above has several advantages. Firstly, when the front cover or door 24 is opened to provide access to a serviceperson for service to the EP processor components the air\_stream path will be from where the air enters at the front door and then upwardly. Thus the air\_flow will not be in the case of a front cover or door opened condition as shown in Figure FIG. 2 with the solid dashed arrow but will instead be in accordance with the dotted arrow 62. Thus, the flow of air at the opened front cover will be substantial movement of outside air into the apparatus and away from the service\_person, which may include the operator, and will not provide contaminated air that is coming from the EP process stations into the face of the operator. The above is also true if the back cover 23 is opened. A second advantage is that the air\_stream path being transverse to the EP process causes less disruption to that process in terms of dislodging or otherwise adversely affecting the image creation process.

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With reference now to Figure FIG. 3 there is shown a graph of temperature vs. relative humidity, which comprises the potential operating space for these parameters in operation of the apparatus. An area identified as "target space" identifies an area of acceptable combinations of temperature and relative humidity for operation of the apparatus. In Figure FIG. 3 there are shown selected operating points A, B, and C that are outside of the optimal target space. These may represent possible operating points that require adjustment in order for the machine to be operating within the optimal target space. As may be seen with regard to point A the minimum change needed to move into the target space is to increase relative humidity from 20 percent to about 50 percent without the need to change temperature. This may be accomplished by turning on the mist humidifier 55. In the example where the current operating temperature and humidity is at point B and minimum change needed to be operating within the target space is to increase relative humidity from about 20 percent to 50 percent and to increase temperature from 60 degrees Fahrenheit to 70 degrees Fahrenheit. In the example of the current operating condition of point C, the minimum change needed to be operating within the target space is to increase temperature from 60 degrees Fahrenheit to 70 degrees Fahrenheit without increasing the relative humidity. It will be understood that since the humidity of the air within the machine changes with temperature that even though no change in relative humidity is required that some use of the mist humidifier will be required in order to maintain the relative humidity at the elevated temperature. It will further be appreciated that by not providing a single separate set point for each of temperature and relative humidity that great savings in controls necessary to maintain the environmental conditions within the machine are realized because of the tie- in between temperature and humidity.

\_\_\_With reference now to Figure FIG. 4 there is shown a control diagram of movement of the air\_stream through various stations. The inlet air 12 enters the machine through the bottom of the machine as noted previously and is subject to filtration by particulate filter 30 and amine filter 35. The air\_stream then passes over a heating coil 75 where it may be heated assuming that the heating coil is enabled by a heating control unit 120. The heating control unit 120 may in turn control a rheostat or other variable regulator of electrical energy, which may include solid-state devices.

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Power to the heating coil is provided by a power input module 170, which provides the input electrical power for all the electrical requirements for the machine including the EP module. The air\_stream then passes over the mist humidifier 55, which is supplied with water from the water\_line 140 having a water filter. A valve or other mist regulator 150 may be provided to control the mist humidifier 55. The mist regulator 150 may also include an electrically operated mechanical device, which rotates to create mist. The mist regulator, in turn, is controlled by an RH-controller a relative humidity control unit 130; which may receive periodic control signals from the microprocessor 95 to operate the mist humidifier. Subsequently to being heated and subjected to the addition of moisture in the air stream, the air stream passes through the EP module 15 to provide the correct conditions of temperature and moisture to the components of the EP module. After passing through the EP module the air\_stream is subjected to filtration (filters 36, 32) again to remove contaminants swept up during passage through the EP module. The air\_stream is then subjected to being sensed by temperature and relative humidity sensors 38 before being exited from the machine at exit 18. This may be seen in the diagram of Figure FIG. 4 and only one blower fan 45 may be needed to pull air into the machine and exit same from the top at exit 18. When the front cover door is opened for maintenance of the EP processor components by the service person, the blower 45 may be on to cause air to flow as illustrated by dotted line 62 in Figure FIG. 2.

\_\_\_With reference now to the flowchart 200 of Figure FIG. 5 in step 210, temperature (T) and humidity, preferably relative humidity (RH) are sensed by sensors 38 and signals representing same are communicated to the microprocessor 95. In step 220 the microprocessor determines whether or not the temperature and relative humidity are within the target space. As noted above the target space is generally a predetermined area in the temperature, relative humidity coordinate space and may be represented and stored in memory by values defining the boundaries thereof. For example, in the illustration of Figure FIG. 3, the target space is represented by an area wherein the relative humidity is from about 50 percent to 70 percent and the temperature is in the range of 70 degrees Fahrenheit to 84 degrees Fahrenheit. Of course, other areas, and not necessarily rectangular ones, may be used to define the target space. If both temperature and relative humidity are within the ranges defined

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by the target space, no additional heating or additions of moisture to the air\_stream are needed. However, if the determination in step 220 is that a change is needed to temperature and/or relative humidity to place both the temperature and relative humidity in the target area or space then, depending upon the current condition of temperature and relative humidity and the minimum change needed to reach target space, temperature and/or relative humidity may be changed or adjusted in accordance with the determination, step 240. The changes or adjustments are implemented by the microprocessor 95 controlling the heating control unit 120 and the relative humidity control unit 130 which in turn control the various mechanical and/or electrical devices 150, 160 associated with heating coil 75 and mist humidifier 55.

\_\_\_Although the invention has been described with reference to an electrophotographic engine for printing, other printers may make use of the invention. For example, photographic printers, electrostatographic printers, inkjet printers, thermal printers and other printers requiring control of temperature and relative humidity. The term "process direction" is generally well known well known and implies a direction of a paper path or movement of an imaging member such as a photoconductive belt or drum. In addition although description has provided with regard to sensing temperature of the air\_stream, it will be understood that temperatures of various components of the EP process may be measured and determination made based on a temperature of a certain component or a certain combination of components.

\_\_\_\_The invention has been described in detail with particular reference to certain preferred embodiments thereof, but it will be understood that variations and modifications can be effected within the spirit and scope of the invention.

U.S. Application Serial No. 10/721,121 – Filed: November 25, 2003 Amendment Dated: July 14, 2005 Reply to Office Action Dated: May 16, 2005

# **PARTS LIST**

10	reproducing Reproducing apparatus
11	imagingImaging device
12	airflow inletAir flow
14	<del>primary</del> Primary charger 15 EP engine
15	EP engine
16	Electrophotoconductive recording member
17	toner development stations
18	<u>airflowAir flow</u> exit
19	<u>intermediateIntermediate</u> transfer drum
21	<u>electrical</u> control board(s)
22	receiver Receiver member (paper) supplies
23	<del>back</del> Back cover
24	<u>frontFront</u> cover
26	<u>eleaningCleaning</u> device
27	A return path for receiver member
28	<del>fusing</del> Fusing station
30	<del>particulate</del> Particulate filter
32	fine filter
32a	<u>ozoneOzone</u> filter
35	<u>amineAmine</u> filter
36	<u>eoarseCoarse</u> filter
37	<del>air</del> Air duct
38	temperature Temperature and relative humidity sensors
45	<u>blowerBlower</u>
55	<u>mistMist</u> humidifier
62	alternateAlternate air path flow (front cover door open)
75	<u>heating Heating</u> coil
95	<u>microprocessor Microprocessor</u> controller
120	heating Heating control unit
130	relative Relative humidity control control unit
140	water Water line with water filter

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150 <u>waterWater</u> valve
170 \_\_\_\_\_EP module power input

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# Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application.

# **Listing of Claims:**

1. (Currently Amended) A printer apparatus comprising: a print engine that is operative upon an article to be printed to impart markings upon the article; a fan mounted in said printing apparatus to provide air flow therein; a mist producing device for adding humidity in said printer apparatus to air moving within said printing apparatus; a sensor for detecting humidity within the printer apparatus; a heater for heating air moving within said printer apparatus; a sensor for detecting temperature within the printer apparatus; and a controller for determining if the detected humidity within the apparatus falls within a range of acceptable humidities and the detected temperature within the apparatus falls within a range of acceptable temperatures and provides control of the heater and the mist producing device for control of temperature and humidity within the apparatus; wherein the range of acceptable humidities and acceptable temperatures defines an area of set points of acceptable humidities and temperatures; and wherein while said print engine prints on an article moved in a process direction, said fan provides an air flow across said article in a direction transverse to the process direction.

- 2. (Cancelled)
- 3. (Cancelled)
- 4. (Cancelled)
- 5. (Cancelled)

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6. (Currently Amended) The printer apparatus of elaim 5 and Claim 1 wherein the said controller includes a microprocessor that is programmed such that, when the present detected temperature and/or humidity is outside of the area range of acceptable temperatures and humidities, determines a minimum change in a combination of temperature and relative humidity adjustments needed to change the temperature and humidity within the apparatus and in accordance with such determination controls which of the heater and the mist producing device or both is/are to be operated to provide the minimum change needed to change the present temperature and humidity to a temperature and humidity that is inside of the area range of acceptable temperatures and humidities.

- 7. (Cancelled)
- 8. (Cancelled)
- 9. (Cancelled)
- 10. (Cancelled)

11. (Currently Amended) A method of controlling conditions in a printer apparatus that includes a print engine that is operative upon an article to print marks upon the article, the method comprising:

detecting humidity within the printer apparatus;

detecting temperature within the printer apparatus; and

determining if the detected humidity within the apparatus falls within a range of acceptable humidities and the detected temperature within the apparatus falls within a range of acceptable temperatures wherein the range of acceptable humidities and acceptable temperatures defines an area of set\_points of acceptable humidities and temperatures; and

while a recording member is moved in a process direction, air flow is provided across the recording member in a direction transverse to the process direction.

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12. (Cancelle	ed)
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- 13. (Cancelled)
- 14. (Cancelled)
- 15. (Cancelled)
- wherein the microprocessor, when the present detected temperature and relative humidity are outside of the area range of acceptable temperatures and humidities, determines a minimum change in a combination of temperature and humidity adjustments needed to change the temperature and humidity within the apparatus is determined, and in accordance with such determination controls which of the heater and the mist producing device or both is/are to be operated to provide the minimum change needed to change the present temperature and humidity to a temperature and humidity that is inside of the area range of acceptable temperatures and humidities is accomplished.
  - 17. (Cancelled)
  - 18. (Cancelled)
  - 19. (Cancelled)
  - 20. (Cancelled)
  - 21. (Cancelled)

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22. (Currently Amended) The method of elaim 14 and Claim 11 wherein the printer apparatus has temperature and humidity controlled without use of a refrigeration unit.

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# **Amendments to the Abstract:**

Please replace the revised Abstract beginning on page 15, line 1, with the following amended Abstract:

#### ABSTRACT OF THE DISCLOSURE

——A method and apparatus for controlling conditions in a printer that includes a print engine that is operative upon an article to print marks upon the article. Sensors are provided for detecting relative humidity and temperature within a moving air\_stream in the printer. A controller in the printer determines if the detected relative humidity within the apparatus falls within a range of acceptable relative humidities and the detected temperature within the apparatus falls within a range of acceptable temperatures. The range of acceptable relative humidities and acceptable temperatures defines a predetermined target area. When outside the range of the predetermined target area a determination is made of needed minimal adjustments to bring the temperature and humidity within the target area. Subject to such a determination, mist and/or heating of the air\_stream are provided to implement the needed adjustments.

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# **REMARKS/ARGUMENTS**

In the Office Action dated May 16, 2005, the Examiner has rejected Claims 1-3, 7, 9-13, 17, and 19-21 under 35 U.S.C. §102(b) as being anticipated by Yamamoto et al, and has rejected Claims 4-6, 8, 14-16, 18, and 22 under 35 U.S.C. §103(a) as being unpatentable over Yamamoto et al in view of Inui et al. By this paper, the Specification has been amended to correct certain minor informalities, and Claims 1, 6, 11, 16, and 22 have been amended to more particularly point out that which Applicants regard as the invention. The Specification, Claims, and Abstract have been revised extensively, therefore, a clean hard copy as well as an electronic copy (MS Word document) on diskette has been provided. Furthermore, Claims 2-5, 7-10, 12-15, and 17-21 have been cancelled without prejudice. For the reasons set forth fully below, it is respectfully submitted that amended independent Claims 1 and 11, and Claims 6, 16, and 22 dependent thereon, which are the claims remaining in this Application, are now allowable.

Claims 1 and 11 stand rejected under 35 U.S.C. §102(b) as being anticipated by Yamamoto et al. The Yamamoto et al reference includes a heater and a humidifier in an image recording apparatus. However, such reference does not show or describe a fan for moving heated/humidified air within the apparatus in a direction transverse to the process direction. As fully discussed in the Specification of this Application on page 5, first full paragraph, the described air flow is an important aspect of Applicants' invention as claimed. It is therefore respectfully submitted that the cited prior art does not show, or in any way anticipate, Applicants' invention as recited in the amended Claims 1 and 11, and these claims should now be allowed thereover.

Claims 6, 16, and 22 stand rejected under 35 U.S.C. §103(a) as being unpatentable over Yamamoto et al in view of Inui et al. As noted above the Yamamoto et al reference does not include a fan providing an air flow transverse to the process direction of a printer apparatus. The Examiner has cited the Inui et al reference as showing a fan for inclusion in an image recording apparatus such as that of Yamamoto et al. Applicants respectfully submit that the proposed combination of references is improper. Any fan-induced air flow movement in the image recording apparatus of Yamamoto et al will draw heat away from the paper guide (7), which is

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counter to the desired intent of the heater of Yamamoto et al. This will then adversely effect the intended operation of Yamamoto et al. Therefore, it would not be obvious to one of ordinary skill in the art to combine the fan of Inui et al with the image recording apparatus of Yamamoto et al. Even if, *arguendo*, the combination of references is deemed proper, such combination would still not show, or in any way teach, air flow <u>transverse to the process direction</u> of a printer apparatus as claimed herein (the air flow of Inui et al is <u>in the process direction</u> through port 14d of FIG. 1c). The importance of such air flow direction is described above. Accordingly, Applicants' claimed invention would not be obvious to one of ordinary skill in the art, and Claims 6, 16, and 22 should now be allowed.

Applicants are not aware of any additional patents, publications, or other information not previously submitted to the Patent and Trademark Office which would be required under 37 C.F.R. §1.99.

This Application is now believed to be in condition for favorable reconsideration and early allowance, and such actions are respectfully requested.

The Commissioner is hereby authorized to charge any fees in connection with this communication to Eastman Kodak Company, Deposit Account No. 05-0225.

A duplicate copy of this request is enclosed.

Respectfully submitted,

Lawrence P. Kessler

Registration No. 24,637

LPK:cvn Attachment(s)

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